

Date: Thursday, 5/25/2006 11:33:14 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LABEL PLATE		
Job Number	: 27217					
Estimate Number	: 10599					
P.O. Number	: N/A			Part Number	: D2506	
This Issue	: 5/25/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D2506 REV D1	
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 27217			Project Number	: N/A	
Written By	: <u>See COMMENT Below</u>			Drawing Revision	: D1	
Checked & Approved By	:			Material	: N/A	
Comment	: Est. B 01.06.08 Now laser cut EC			Due Date	: 6/1/2006	
				Qty:	25	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
		 <b>Comment:</b> Qty.: 1.2810 sf(s)/Unit Total : 32.0250 sf(s) 304/316 .040 Sheet Batch: M19093 n101264
2.0	WATER JET	FLOW WATER JET <b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: 01 Prog Rev: 01
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK <b>Comment:</b> SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 <b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1
		1-Deburr if necessary. <b>SAP</b> 06:06:14

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes

 NoDQA:   Date: 06/07/94

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Date: Thursday, 5/25/2006 11:33:14 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 27217

Part Number: D2506

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

1-Form as per dwg D2506

SB 06/07/20 25

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: WS.

J 06.07.20 25

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

A 06.07.21

Job Completion



W 06.07.20

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Tuesday, 5/23/2006 11:36:11 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LABEL PLATE		
Job Number	: 27217					
Estimate Number	: 10599					
P.O. Number	:			Part Number	: D2506	
This Issue	: 5/23/2006	S.O. No.	:	Drawing Number	: D2506 REV D1	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /	Type	: PURCHASED PARTS	Drawing Revision	: D1	
Previous Run	: 26631			Material	:	
Written By	:			Due Date	: 6/15/2006	
Checked & Approved By	: <i>KJ 06.05.23</i>			Qty:	25	Um: Each
Comment	: Est. 01.06.08 Now laser cut EC					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		<b>Comment:</b> PURCHASING Issue P/O: <u>1312</u> Laser Cut per Dwg D2506 Material: AISI 304/316 SS 20 gauge (0.040" thick) Material release note required
2.0	D2506F	Placard
		<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total : 25.0000 Each(s) Placard
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		<b>Comment:</b> PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		<b>Comment:</b> DIMENSIONAL CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 1-Deburr

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Tuesday, 5/23/2006 11:36:11 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL PLATE

Job Number: 27217

Part Number: D2506

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Form as per dwg D2506

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

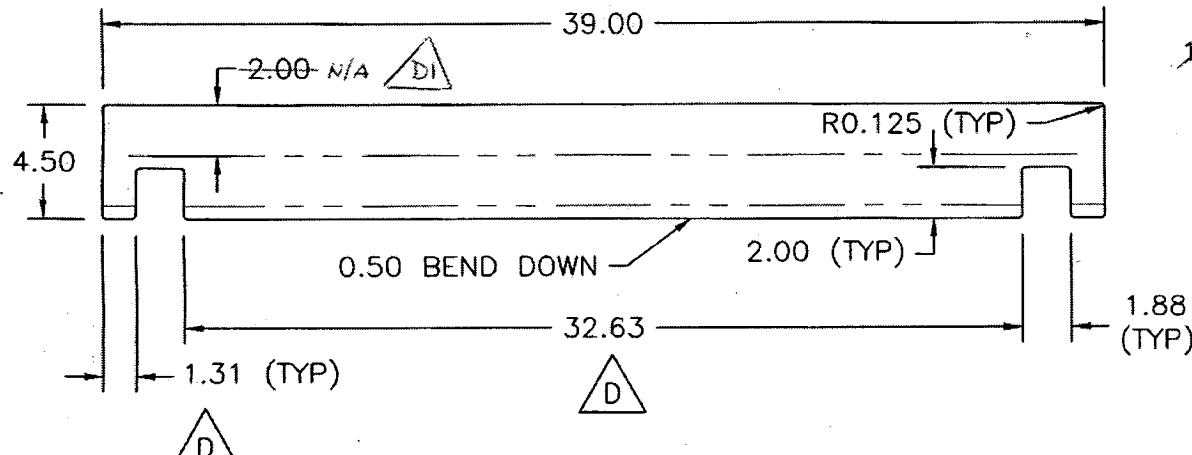
NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**RELEASED**

**DART**



DESIGN	BW	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.	REV. D
DATE		SHEET 1 OF 1	SCALE
B	96.06.18	REDESIGN OF LABEL PLATE	
C	96.09.04	REDESIGN OF LABEL PLATE	
D	99.10.04	32.63 WAS 32.25, 1.31 WAS 1.50	
D1	04.06.23	0° WAS 10°	



D2506 FLAT PATTERN

NOTE: USE R0.08 BEND RADIUS

MATERIAL: AISI 304/316 SS, 0.040 THICK (20 GAUGE)

~~00.10.04~~  
~~00.10.04~~

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DART AEROSPACE LTD	Work Order:	27217
Description:	Part Number:	D2506
Inspection Dwg:	Rev: D1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article N/A X Prototype

Measured by:	M. M.
Date:	06.06.12

Audited by:	
Date:	06.06.13

<b>Prototype Approval:</b>	N	A
<b>Date:</b>	✓	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	